1)This site is completely free to access and has every sound at every level.

Articulation Sounds:  <https://www.home-speech-home.com/speech-therapy-word-lists.html>

5 Minute Activity Ideas:  <https://www.home-speech-home.com/twenty-5-minute-speech-therapy-activities-you-can-do-at-home.html?fbclid=IwAR1lzJT93u20yNJSJOiNA5o5toqrrBOhQAGaSkD0Ajs0WHfjnexZjqbbc1Q>

2.)  <https://www.youtube.com/channel/UC13M4ASYG2k6kNjA5zyR1QQ>

It's a speech-language pathologist and she has uploaded a ton of youtube videos for parents instructing them on how to work on particular sounds.  I thought this might be helpful to have in the articulation section for parents who want to try helping their student with production.

3.)  Suggested on the Speech Buddies page:  It has a variety of online games to work on the following sounds: /r, s, l, sh, ch/; and it's free.

<https://www.quia.com/pages/havemorefun.html>

4.)  Suggested on the Speech Buddies page:  It has a variety of tongue twisters to work on sounds.

<http://learnenglishkids.britishcouncil.org/tongue-twisters>

5.)  Super Duper:   <https://www.superduperinc.com/Handouts/Handout.aspx>                               <https://www.superduperinc.com/products/dataSheets/>